

Annexure – B

Major Items/Categories of items generally purchased by HMT Limited, Food Processing Machinery Division, Aurangabad

SN	Group	Category / Item	Pre-Qualification Criteria
1	Major Group/Category	Castings	
a	Sub Group 1	SS304/316 Investment Casting	
b	Sub Group 2	SS304/316 Sand Casting	
c	Sub Group 3	C.I. Casting	
d	Sub Group 4	B6T Casting	
2	Major Group/Category	Raw materials.	
a	Sub Group 1	SS304/316 Sheets/Plates	
b	Sub Group 2	SS304/316 Round Bar/Pipes	
c	Sub Group 3	MS Bar,Angles,Channel &Plate	
d	Sub Group 4	En8, En24 Round Bars	
3	Major Group/Category	Boughtout Components.	
a	Sub Group 1	Plate Gasket	
b	Sub Group 2	Mech.Variator,Screw Pumps, Gear Box	
c	Sub Group 3	Bearings	
d	Sub Group 4	Pressure Gauges,SS 3/2 Way valves, Bends	
4	Major Group/Category	Boughtout Components Electr.	
a	Sub Group 1	Tachometers,PID,Recorder	
b	Sub Group 2	A.C. Drive	
c	Sub Group 3	Electric Motors 0.25 to 50 HP	
d	Sub Group 4	Ele.items for Control Panels	
5.	Major Group/Category	Consumables	
		SS 304/316 Welding electrode	
		Emery Cloth Rolls	
		Lubricating /Coolant oil	
6.	Major Group/Category	Cutting Tools	
		Inserts	
7.	Major Group/Category	Imported components	
		Bowl Disc, Separating Disc.	